

Test Report

No. SHAEC2201118027

Date: 30 Jan 2022

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HITACHI INDUSTRIAL EQUIPMENT SYSTEMS CO.,LTD.

1-1,HIGASHITAGA-CHO 1-CHOME,HITACHI-SHI,IBARAKI-KEN,JAPAN

The following sample(s) was/were submitted and identified on behalf of the clients as : Hitachi IJ Printer INK

SGS Job No. : SP21-037325 - SH
 Model No. : JP-K67 (1067K)
 Client Ref. Information : According to the customer`s requirements, dry at 105 °C until tested after curing
 Date of Sample Received : 17 Jan 2022
 Testing Period : 17 Jan 2022 - 29 Jan 2022
 Test Requested : Selected test(s) as requested by client.
 Test Method : Please refer to next page(s).
 Test Results : Please refer to next page(s).
 Conclusion : Based on the performed tests on submitted sample(s), the results of Cadmium, Lead, Mercury, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs) and Phthalates such as Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP) comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of
 SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.

Sue Sheng

Sue Sheng
 Approved Signatory

scan to see the report



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Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	SHA22-011180.006	Black liquid

Remarks :

- (1) 1 mg/kg = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

Test Method : With reference to IEC 62321-4:2013+AMD1:2017, IEC62321-5:2013, IEC62321-7-2:2017, IEC 62321-6:2015 and IEC62321-8:2017, analyzed by ICP-OES, UV-Vis and GC-MS.

Test Item(s)	Limit	Unit	MDL	006
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	ND
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1000	mg/kg	8	47
Sum of PBBs	1000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND



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<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>006</u>
Pentabromodiphenyl ether	-	mg/kg	5	ND
Hexabromodiphenyl ether	-	mg/kg	5	ND
Heptabromodiphenyl ether	-	mg/kg	5	ND
Octabromodiphenyl ether	-	mg/kg	5	ND
Nonabromodiphenyl ether	-	mg/kg	5	ND
Decabromodiphenyl ether	-	mg/kg	5	ND
Di-butyl Phthalate (DBP)	1000	mg/kg	50	ND
Benzyl Butyl Phthalate (BBP)	1000	mg/kg	50	ND
Di-2-Ethyl Hexyl Phthalate (DEHP)	1000	mg/kg	50	ND
Diisobutyl Phthalates (DIBP)	1000	mg/kg	50	ND

Notes :

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863. IEC 62321 series is equivalent to EN 62321 series
https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101:::FSP_ORG_ID,FSP_LANG_ID:1258637,25
- (2) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.

Halogen

Test Method : With reference to EN 14582: 2016 , analysis was performed by IC.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>006</u>
Fluorine (F)	mg/kg	50	ND
Chlorine (Cl)	mg/kg	50	ND
Bromine (Br)	mg/kg	50	ND
Iodine (I)	mg/kg	50	ND

Element(s)

Test Method : With reference to US EPA 3052:1996, analysis was performed by ICP-OES.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>006</u>
Antimony (Sb)	mg/kg	10	ND
Tin (Sn)	mg/kg	5	ND



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Sulfur

Test Method : With reference to EN 14582: 2016, analysis was performed by Ion Chromatograph (IC).

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>006</u>
Sulfur (S)	mg/kg	50	ND

Organic-tin compounds

Test Method : With reference to ISO 17353: 2004, analysis was performed by GC-MS.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>006</u>
Monobutyl tin (MBT)	mg/kg	0.02	ND
Dibutyl tin (DBT)	mg/kg	0.02	ND
Tributyl tin (TBT)	mg/kg	0.02	ND
Monoctyl tin (MOT)	mg/kg	0.02	ND
Tetrabutyl tin (TTBT)	mg/kg	0.02	ND
Diocetyl tin (DOT)	mg/kg	0.02	ND
Triphenyl tin (TPHT)	mg/kg	0.02	ND
Tricyclohexyl tin (TCyT)	mg/kg	0.02	ND
Tripropyltin (TPT)	mg/kg	0.02	ND

Hexabromocyclododecane (HBCDD/HBCD)

Test Method : With reference to US EPA 3550C: 2007, analysis was performed by GC-MS.

<u>Test Item(s)</u>	<u>CAS NO.</u>	<u>Unit</u>	<u>MDL</u>	<u>006</u>
Hexabromocyclododecane (HBCDD/HBCD)	25637-99-4/ 3194-55-6	mg/kg	10	ND

Polyvinyl chloride (PVC)



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Test Method : In-house method (SHTC-CHEM-SOP-115-T), analysis was performed by FTIR/HATR.

Test Item(s)	CAS NO.	Unit	MDL	006
Polyvinyl chloride (PVC)	9002-86-2	-	-	Negative

Notes :

(1) Negative=Undetectable,Positive=Detectable

Perfluorooctanesulfonate (PFOS) and its derivatives and Perfluorooctanoic Acid (PFOA)

Test Method : With reference to CEN/TS 15968:2010, analysis is performed by HPLC-MS or LC-MS-MS.

Test Item(s)	CAS NO.	Unit	MDL	006
Perfluorooctane sulfonates (PFOS) and its derivatives		mg/kg	-	ND
Perfluorooctane Sulfonates (PFOS)^	1763-23-1	mg/kg	0.01	ND
2-(N-methylperfluoro-1-octanesulfonamido)- ethanol (MeFOSE)	24448-09-7	mg/kg	0.01	ND
2-(N-ethylperfluoro-1-octanesulfonamido)-ethanol (EtFOSE)	1691-99-2	mg/kg	0.01	ND
N-methylperfluoro-1-octanesulfonamide (MeFOSA)	31506-32-8	mg/kg	0.01	ND
N-ethylperfluoro-1-octanesulfonamide (EtFOSA)	4151-50-2	mg/kg	0.01	ND
Perfluorooctane Sulfonamide (PFOSA)	754-91-6	mg/kg	0.01	ND
Perfluorooctanoic Acid (PFOA) and its salts+		mg/kg	0.01	ND

Notes :

(1) + PFOA refer to its salts including PFOA-Na (CAS No.: 335-95-5), PFOA-K (CAS No.: 2395-00-8), PFOA-Ag (CAS No.: 335-93-3), PFOA-F (CAS No.: 335-66-0) and APFO (CAS No.: 3825-26-1);
 (2) ^ PFOS including PFOS-K (CAS No.: 2795-39-3), PFOS-Li (CAS No.: 29457-72-5), PFOS-NH₄ (CAS No.: 29081-56-9), PFOS-NH(OH)₂ (CAS No.: 70225-14-8), PFOS-N(C₂H₅)₄ (CAS No.: 56773-42-3), PFOS-DDA(CAS No.:251099-16-8) and POSF (CAS No.: 307-35-7)

Phthalates Content

Test Method : With reference to EN 14372:2004, analysis was performed by GC-MS.

Test Item(s)	CAS NO.	Unit	MDL	006
Dibutyl Phthalate (DBP)	84-74-2	%	0.003	ND
Benzylbutyl Phthalate (BBP)	85-68-7	%	0.003	ND
Bis-(2-ethylhexyl) Phthalate (DEHP)	117-81-7	%	0.003	ND
Diisononyl Phthalate (DINP)	28553-12-0 /68515-48-0	%	0.01	ND



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Test Item(s)	CAS NO.	Unit	MDL	006
Di-n-octyl Phthalate (DNOP)	117-84-0	%	0.003	ND
Diisodecyl Phthalate (DIDP)	26761-40-0	%	0.01	ND
	/68515-49-1			
Dimethyl Phthalate (DMP)	131-11-3	%	0.003	ND
Diethyl Phthalate (DEP)	84-66-2	%	0.003	ND
Diisobutyl Phthalate (DIBP)	84-69-5	%	0.003	ND
Di-n-pentyl Phthalates (DnPP)	131-18-0	%	0.003	ND
Dicyclohexyl Phthalate (DCHP)	84-61-7	%	0.003	ND
Diphenyl Phthalate (DPhP)	84-62-8	%	0.003	ND
Dibenzyl Phthalate (DBzP)	523-31-9	%	0.003	ND
Diisooctyl Phthalate (DiOP)	27554-26-3	%	0.01	ND
Dipropyl Phthalate (DPrP)	131-16-8	%	0.003	ND
Dinonyl Phthalate (DNP)	84-76-4	%	0.003	ND
Di-n-hexyl Phthalate (DnHP)	84-75-3	%	0.003	ND

Result shown is of the total weight of dried sample.



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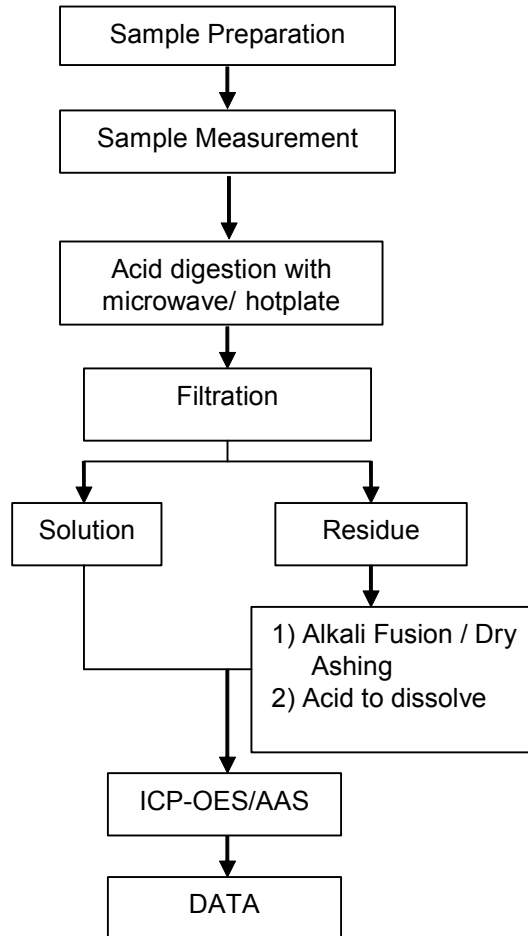
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Elements (IEC62321) Testing Flow Chart

1) These samples were dissolved totally by pre-conditioning method according to below flow chart.

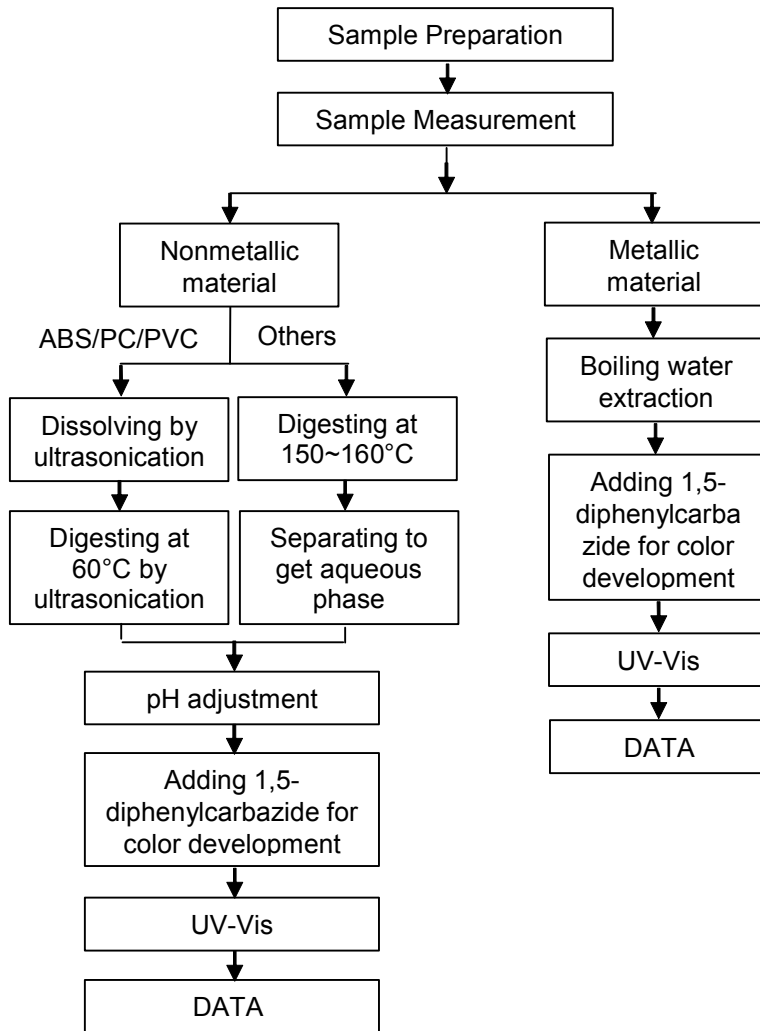


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Hexavalent Chromium (Cr(VI)) Testing Flow Chart

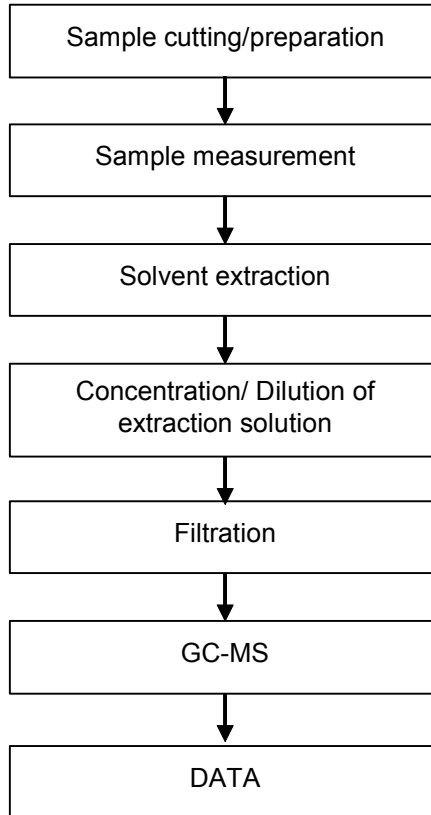


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PBBs/PBDEs Testing Flow Chart

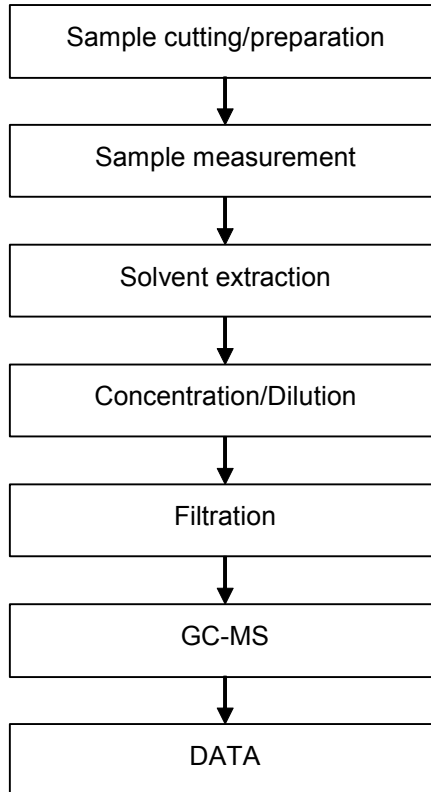


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Phthalates Testing Flow Chart

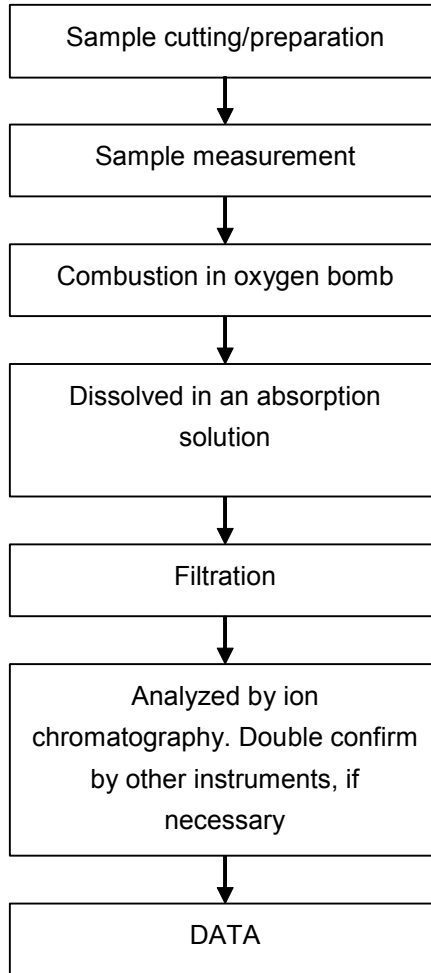


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Halogen Testing (oxygen bomb) Flow Chart

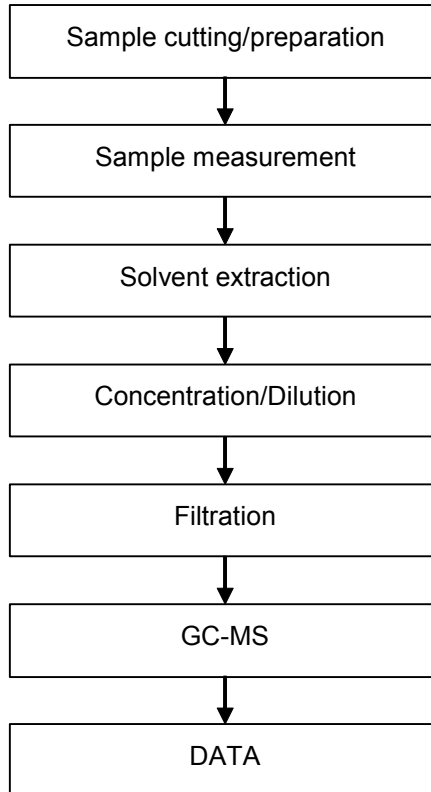


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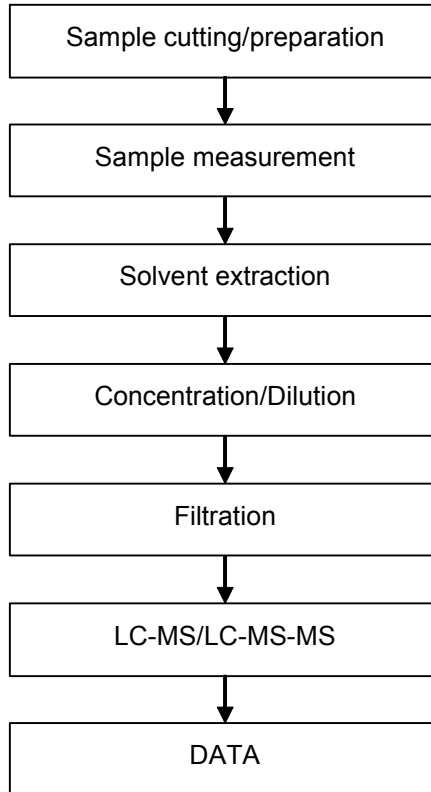
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HBCDD Testing Flow Chart



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PFASs/ PFOS/PFOA Testing Flow Chart

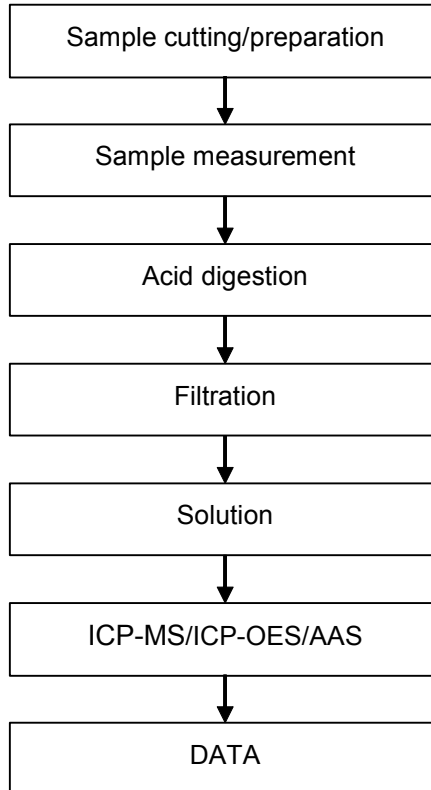


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Elements Testing Flow Chart

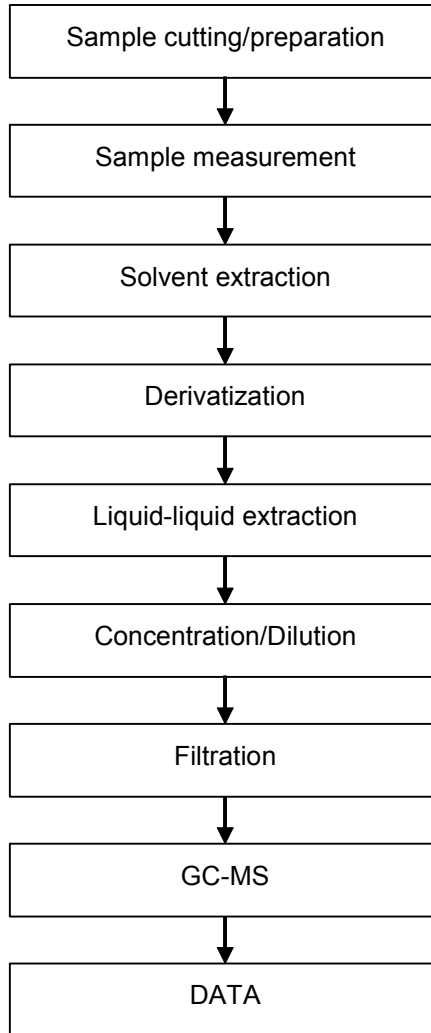


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Organotin Testing Flow Chart

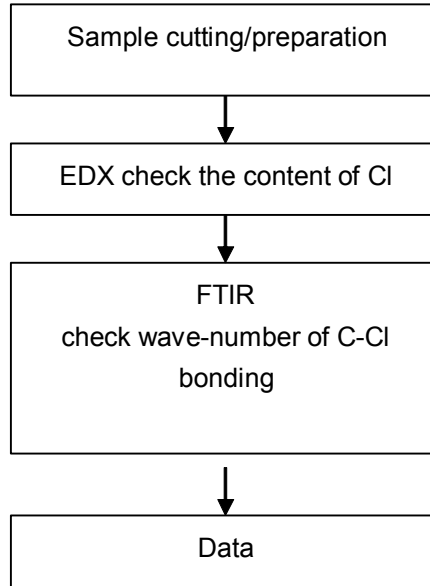


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PVC Testing Flow Chart



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