SAFETY DATA SHEET

1. Identification

Product identifier **eGRAF® Flexible Graphite with Thermal Additive, with or without Adhesive Backing including: HITHERM 2500 Series**

Other means of identification

SDS number 0081

Recommended use of the chemical and restrictions on use

Recommended use Thermal interface.

Recommended restrictions Workers (and your customers or users in the case of resale) should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer/Supplier NeoGraf Solutions, LLC
11709 Madison Ave.
Lakewood, OH 44107
+1 216-529-3777

Contact person Product Responsibility Manager +1 216-529-3724

E-mail info@neograf.com

Emergency telephone number For Chemical Emergency ONLY, call 3E at:
+65-3158-6734
Access Code: 333366

2. Hazards identification

GHS classification

Physical hazards Not classified.

Health hazards Not classified.

Environmental hazards Not classified.

GHS label elements, including precautionary statements

Pictograms None.

Signal word None.

Hazard statements None.

Precautionary statements

Prevention Observe good industrial hygiene practices.

Response Wash hands after handling.

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Other hazards which do not result in classification None known.

Supplemental information None.

3. Composition/information on ingredients

Substance or mixture Mixture

Chemical name	Common name and synonyms	CAS Number	Concentration (%)
Graphite		7782-42-5	60 - 75
Impurity: Crystalline silica (quartz)		14808-60-7	< 0.3

Composition comments All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Fire fighting equipment/instructions	Use water spray to cool unopened containers.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
Methods and materials for containment and cleaning up	The product is immiscible with water and will spread on the water surface. Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.

7. Handling and storage

Precautions for safe handling	Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Avoid prolonged exposure.
Conditions for safe storage, including any incompatibilities	Store in original tightly closed container. Store away from incompatible materials (see section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

Singapore. PELs. (Workplace Safety and Health (Permissible Exposure Levels of Toxic Substances) Order)

Components	Type	Value	Form
Impurity: Crystalline silica (quartz) (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable dust.

Control parameters/Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable fraction.
Impurity: Crystalline silica (quartz) (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.

Exposure guidelines	Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.
Appropriate engineering control measures	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.

Other	Wear suitable protective clothing.
Respiratory protection	Use a particulate filter respirator for particulate concentrations exceeding the Occupational Exposure Limit.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	Graphite foil
Physical state	Solid.
Form	Solid.
Colour	Black.
Odour	Slight hydrocarbon.
Odour threshold	Not available.
pH	Not applicable.
Melting point/freezing point	2760 °C (5000 °F)
Initial boiling point and boiling range	Not applicable.
Flash point	Not applicable.
Evaporation rate	Not applicable.
Flammability (solid, gas)	Not available.
Flammability limit - lower (%)	Not applicable.
Flammability limit - upper (%)	Not applicable.
Explosive limit - lower (%)	Not available.
Explosive limit – upper (%)	Not available.
Vapour pressure	Not applicable.
Vapour density	Not applicable.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	< 0.1 % Insoluble.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not applicable.
Decomposition temperature	Not applicable.
Viscosity	Not available.
Other data	
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Chlorine.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.

Acute toxicity

Components	Species	Test Results
Graphite (CAS 7782-42-5)		
Acute		
Dermal		
LD50	Mouse	> 5000 mg/kg
Oral		
LD50	Rat	> 10000 mg/kg

Symptoms Direct contact with eyes may cause temporary irritation.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitisation

Respiratory sensitisation Not a respiratory sensitiser.

Skin sensitisation This product is not expected to cause skin sensitisation.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

IARC Monographs. Overall Evaluation of Carcinogenicity

Impurity: Crystalline silica (quartz) (CAS 14808-60-7) 1 Carcinogenic to humans.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential No data available.

Mobility in soil The product is insoluble in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal methods/information Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Special precautions Dispose in accordance with all applicable regulations.

14. Transport information

ADR

Not regulated as dangerous goods.

RID

Not regulated as dangerous goods.

ADN

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Safety, health and environmental regulations specific for the product in question

Controlled Narcotic Drugs (Misuse of Drugs Act, First Schedule, Part I, II & III)

Not regulated.

Controlled Specified Drugs (Misuse of Drugs Act, Fourth Schedule)

Not regulated.

Prior Informed Consent (PIC) Substances (Environment Protection and Management Act, 2nd Schedule, Part 1, Jul. 1, 2013)

Not regulated.

Chemical Weapons Prohibition (Act)

Not applicable.

Environmental Protection and Management (Hazardous Substances) Regulations

Not applicable.

Environmental Public Health Act

Not applicable.

International regulations

Montreal Protocol

Not applicable.

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

References Not available.

Issued by Not available.

Prepared by	Not available.
Disclaimer	NeoGraf Solutions cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.
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Key/legend	Not applicable.