

## 1. Identification

<b>Product identifier</b>	<b>eGRAF® Flexible Graphite with Thermal Additive, with or without Adhesive Backing including: HITHERM 2500 Series</b>
<b>Other means of identification</b>	
<b>SDS number</b>	0081
<b>Recommended use</b>	Thermal interface.
<b>Recommended restrictions</b>	Workers (and your customers or users in the case of resale) should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Manufacturer/Supplier</b>	NeoGraf Solutions, LLC 11709 Madison Ave. Lakewood, OH 44107 +1 216-529-3777
<b>Contact person</b>	Product Responsibility Manager +1 216-529-3724
<b>E-mail</b>	info@neograf.com
<b>Emergency telephone number</b>	For Chemical Emergency ONLY, call 3E at:  +1-866-519-4752, +1-760-476-3962 Access Code: 333366

## 2. Hazard identification

<b>Physical hazards</b>	Not classified.
<b>Health hazards</b>	Not classified.
<b>Environmental hazards</b>	Not classified.
<b>Label elements</b>	
<b>Hazard symbol</b>	None.
<b>Signal word</b>	None.
<b>Hazard statement</b>	The mixture does not meet the criteria for classification.
<b>Precautionary statements</b>	
<b>Prevention</b>	Observe good industrial hygiene practices.
<b>Response</b>	Wash hands after handling.
<b>Storage</b>	Store away from incompatible materials.
<b>Disposal</b>	Dispose of waste and residues in accordance with local authority requirements.
<b>Other hazards</b>	None known.
<b>Supplemental information</b>	None.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	CAS number	%
Graphite	7782-42-5	60 - 75
Impurity: Crystalline silica (quartz)	14808-60-7	< 0.3

**Composition comments** All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

## 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Direct contact with eyes may cause temporary irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Treat symptomatically.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

## 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Use water spray to cool unopened containers.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

## 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	The product is immiscible with water and will spread on the water surface. Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Avoid prolonged exposure.
<b>Conditions for safe storage, including any incompatibilities</b>	Store in original tightly closed container. Store away from incompatible materials (see section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Graphite (CAS 7782-42-5)	TWA	2 mg/m <sup>3</sup>	Respirable fraction.
Impurity: Crystalline silica (quartz) (CAS 14808-60-7)	TWA	0.025 mg/m <sup>3</sup>	Respirable fraction.

#### Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value	Form
Graphite (CAS 7782-42-5)	TWA	2 mg/m <sup>3</sup>	Respirable.
Impurity: Crystalline silica (quartz) (CAS 14808-60-7)	TWA	0.025 mg/m <sup>3</sup>	Respirable particles.

**Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)**

Components	Type	Value	Form
Graphite (CAS 7782-42-5)	TWA	2 mg/m <sup>3</sup>	Respirable.
Impurity: Crystalline silica (quartz) (CAS 14808-60-7)	TWA	0.025 mg/m <sup>3</sup>	Respirable fraction.

**Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)**

Components	Type	Value	Form
Graphite (CAS 7782-42-5)	TWA	2 mg/m <sup>3</sup>	Respirable fraction.
Impurity: Crystalline silica (quartz) (CAS 14808-60-7)	TWA	0.025 mg/m <sup>3</sup>	Respirable fraction.

**Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)**

Components	Type	Value	Form
Graphite (CAS 7782-42-5)	TWA	2 mg/m <sup>3</sup>	Respirable fraction.
Impurity: Crystalline silica (quartz) (CAS 14808-60-7)	TWA	0.1 mg/m <sup>3</sup>	Respirable fraction.

**Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)**

Components	Type	Value	Form
Graphite (CAS 7782-42-5)	TWA	2 mg/m <sup>3</sup>	Respirable dust.
Impurity: Crystalline silica (quartz) (CAS 14808-60-7)	TWA	0.1 mg/m <sup>3</sup>	Respirable dust.

<b>Biological limit values</b>	No biological exposure limits noted for the ingredient(s).
<b>Exposure guidelines</b>	Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.
<b>Appropriate engineering controls</b>	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles).
<b>Skin protection</b>	
<b>Hand protection</b>	Wear appropriate chemical resistant gloves.
<b>Other</b>	Wear suitable protective clothing.
<b>Respiratory protection</b>	Use a particulate filter respirator for particulate concentrations exceeding the Occupational Exposure Limit.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**9. Physical and chemical properties**

<b>Appearance</b>	Graphite foil
<b>Physical state</b>	Solid.
<b>Form</b>	Solid.
<b>Colour</b>	Black.
<b>Odour</b>	Slight hydrocarbon.
<b>Odour threshold</b>	Not available.
<b>pH</b>	Not applicable.
<b>Melting point/freezing point</b>	2760 °C (5000 °F)
<b>Initial boiling point and boiling range</b>	Not applicable.
<b>Flash point</b>	Not applicable.
<b>Evaporation rate</b>	Not applicable.

<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not applicable.
<b>Flammability limit - upper (%)</b>	Not applicable.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit – upper (%)</b>	Not available.
<b>Vapour pressure</b>	Not applicable.
<b>Vapour density</b>	Not applicable.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	< 0.1 % Insoluble.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not applicable.
<b>Decomposition temperature</b>	Not applicable.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Explosive properties</b>	Not explosive.
<b>Oxidising properties</b>	Not oxidising.

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Chlorine.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	No adverse effects due to skin contact are expected.
<b>Eye contact</b>	Direct contact with eyes may cause temporary irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Direct contact with eyes may cause temporary irritation.

### Information on toxicological effects

#### Acute toxicity

Components	Species	Test Results
Graphite (CAS 7782-42-5)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Mouse	> 5000 mg/kg
<b>Oral</b>		
LD50	Rat	> 10000 mg/kg

**Skin corrosion/irritation** Prolonged skin contact may cause temporary irritation.

<b>Serious eye damage/eye irritation</b>	Direct contact with eyes may cause temporary irritation.
<b>Respiratory or skin sensitisation</b>	
<b>Respiratory sensitisation</b>	Not a respiratory sensitiser.
<b>Skin sensitisation</b>	This product is not expected to cause skin sensitisation.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

**ACGIH Carcinogens**

Impurity: Crystalline silica (quartz) (CAS 14808-60-7)      A2 Suspected human carcinogen.

**Canada - Alberta OELs: Carcinogen category**

Impurity: Crystalline silica (quartz) (CAS 14808-60-7)      Suspected human carcinogen.

**Canada - Manitoba OELs: carcinogenicity**

Impurity: Crystalline silica (quartz) (CAS 14808-60-7)      Suspected human carcinogen.

**Canada - Quebec OELs: Carcinogen category**

Impurity: Crystalline silica (quartz) (CAS 14808-60-7)      Suspected carcinogenic effect in humans.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Impurity: Crystalline silica (quartz) (CAS 14808-60-7)      1 Carcinogenic to humans.

**US. National Toxicology Program (NTP) Report on Carcinogens**

Impurity: Crystalline silica (quartz) (CAS 14808-60-7)      Known To Be Human Carcinogen.

**Reproductive toxicity**      This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**      Not classified.

**Specific target organ toxicity - repeated exposure**      Not classified.

**Aspiration hazard**      Not an aspiration hazard.

**Chronic effects**      Prolonged inhalation may be harmful.

**12. Ecological information**

**Ecotoxicity**      The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability**      No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential**      No data available.

**Mobility in soil**      The product is insoluble in water.

**Other adverse effects**      No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

**13. Disposal considerations**

**Disposal instructions**      Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

**Local disposal regulations**      Dispose in accordance with all applicable regulations.

**Hazardous waste code**      The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### TDG

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.

## 15. Regulatory information

**Canadian regulations** This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

### Controlled Drugs and Substances Act

Not regulated.

### Export Control List (CEPA 1999, Schedule 3)

Not listed.

### Greenhouse Gases

Not listed.

### Precursor Control Regulations

Not regulated.

### International regulations

#### Stockholm Convention

Not applicable.

#### Rotterdam Convention

Not applicable.

#### Kyoto Protocol

Not applicable.

#### Montreal Protocol

Not applicable.

#### Basel Convention

Not applicable.

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes

<b>Country(s) or region</b>	<b>Inventory name</b>	<b>On inventory (yes/no)*</b>
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information

**Issue date** 09-May-2018

**Revision date** -

**Version No.** 01

**Disclaimer** NeoGraf Solutions cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use.

This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.